

## Team Wind EnGen: Portable Turbine

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# Motivation: Capture Waste Energy

**Objective:** To develop a vertical-axis wind turbine that is portable, inexpensive, and easily constructed with a focus on sustainability

**Other Motivations:** off-grid energy access, renewable source, affordability



# Design Model: Original Concept



Table 1. Pugh Scoring Matrix for Turbine Blade Configuration Selection

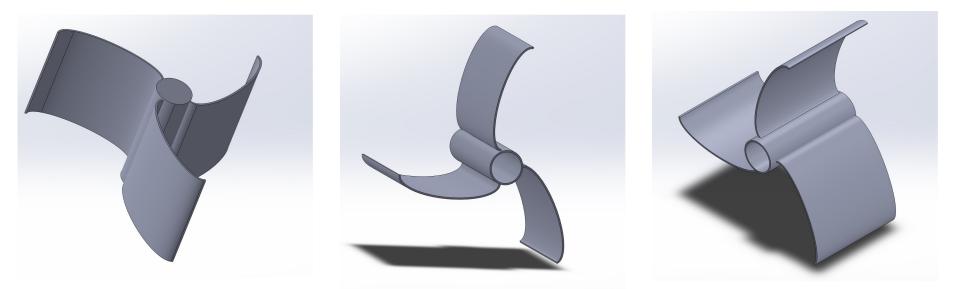
	Resource Requirement (hrs)	Power Output (kW)	Capital Cost (≤ \$)	Durability	Scalability	Safety	Total
(weight)	0.2	0.2	0.15	0.1	0.15	0.2	1
Savonius	7	3	8	6	7	8	<u>6.45</u>
Helix	3	8	5	7	7	8	6.30
Darrieus	6	5	6	7	7	6	6.05
Horizontal	2	8	3	6	4	5	4.65

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## Design Model: CAD



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### Model Iterations







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## Prototyped Model: PLA



GIF of turbine generating



GIF of blade insertion



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## Prototyped Model: Updated PLA





# Proof of Concept & Application

Wind Power:  $\frac{1}{2}\rho Av^3$  Usable Power:  $\frac{1}{2}C_p\rho Av^3$ Given average losses, wind speed of 15 mph, Savonius efficiency of 15.5%, and blade dimensions of 6" wide by 6" tall (original) for compactness and portability: Wind EnGen power<sub>out</sub> ≈ 1.33 W (original) Wind EnGen power<sub>out</sub> ≈ 0.67 W (updated) TexEnergy power<sub>out</sub> = 7.5 - 10 W

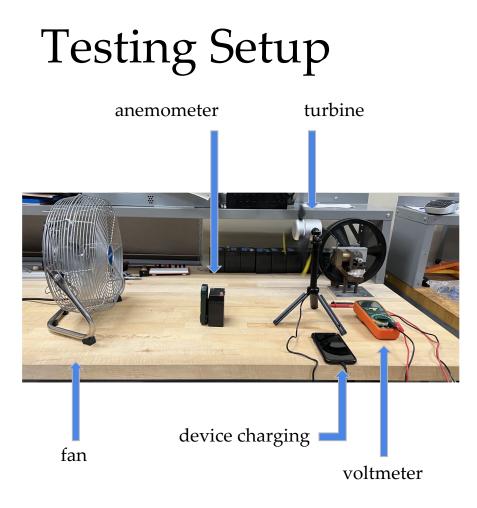
TexEnergy Model

(Extrapolated) Application: Charging a mobile phone

- Phone requires 5 V

# **Testing Procedure**

- Measure various grid locations with an anemometer to determine wind speeds
- 2. Center turbine with fan and fix at a distance of known wind speed
- 3. Connect positive and negative terminals of turbine with single conducting wire to a breadboard
- Use another set of wires to connect resistors in various configurations (parallel, series) to breadboard
- 5. Turn on fan at determined speed setting and measure voltage or RPM with a multimeter or laser tachometer, respectively  $n_{1}$



#### Independent Variable: Blades & Shaft

- TexEnergy
- PLA
- (Updated) PLA

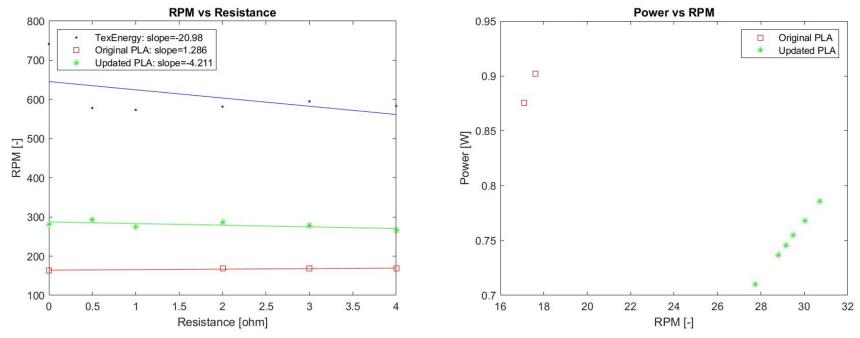
#### Equipment:

- Industrial Fan
- Voltmeter
- Anemometer
- Laser Tachometer (not shown)

#### Environment:

• Gendell Lab

#### Results



RPM Vs. Resistance for All Models Tested

Power Vs. RPM for All VAWT Models Tested



## Discussion & Future Considerations

- Difficult to determine ideal load
- Original to Updated PLA: jump from under 200 RPM to 300 RPM (about 54% of TexEnergy's RPM)
- Original PLA model power stagnated while Updated PLA increased
  - Updated model more efficient
- Improvements
  - $\circ$  Blade shrouds  $\rightarrow$  optimize structure & material
  - Blade curvature



# Environmental Benefit Analysis

- Offsetting the carbon footprint for electricity generation
- North Carolina generates power at 282.1 gCO<sub>2</sub>/kWh
  - Charging the 3227 mAh battery of an iPhone 13 generates 3.84gC02
  - $\circ$  Can range up to 10 gCO<sub>2</sub> per charge
- Car chargers or power bank dependency
- Recyclable PET filament

Material	Printability	Flexibility	Durability	Weight	Recyclability	Cost	Total
	0.2	0.1	0.1	0.2	0.3	0.1	1
PLA	8	2	4	6	8	8	6.6
TPU	5	9	8	5	1	3	4.3
PET	8	7	7	5	9	7	<u>7.6</u>

# Social Benefit Analysis

- Portable charge carrier mitigates dependency on low-efficiency chargers
  - Backpacking community
  - Ecotourists
  - Off-grid populace
- Emphasis on portability and durability
- Minimizes weight and maximizes the storage capacity
  - net weight 410g
- Emission offsetting help offset health repercussions of emissions



# Target Group & Competition

• Texenergy, Shine, Bayoung Electronics

Travelers	Off-grid Populace			
<ul><li>Ecotourism</li><li>Backpacking community</li></ul>	<ul><li>Researchers</li><li>Fishermen</li></ul>			
<ul> <li>Socioeconomic background         <ul> <li>Education</li> <li>Budget</li> </ul> </li> </ul>	• Fuel scarce conditions			
<ul> <li>Age         <ul> <li>Between 24 and 54 years old</li> <li>Technology experience</li> </ul> </li> <li>Environmental awareness</li> </ul>				

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## **Basic Business Plan**

- Emphasis on final product price
  - most recent estimate of \$155
  - Potential to be lowered down to \$62
- Distribution partnership with brand resellers
  - Camping gear resellers
    - *REI, Camping World,* or *Dick's Sporting Goods*
  - Technology and general stores
    - BestBuy, Target, or Walmart
- Renewable energy fairs and conferences
  - Startup and innovation competitions
  - Sustainability government grants



## Additional Considerations

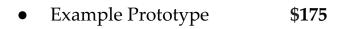
- Portability
- Durability
- Ease of use
- Sustainable materials



## Measuring Success

- Fully collapsible and durable wind generator
- Ability to measure voltage difference across terminals & RPM
- Data analysis on power output
  - Information about optimal blade configuration, suggestions for commercialization, best use of generated energy, etc.

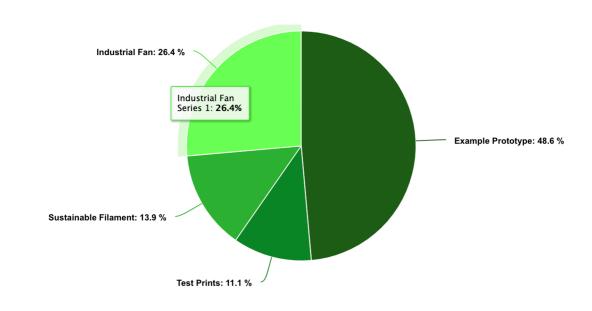
## Project Budget



• Test Prints (CoLab)\* \$40

- Filament (PLA) **\$50**
- Industrial Fan

Used\$360Remaining budget\$1140



\* Materials not actually purchased but provided through university resources

\$95



## Conclusions & Summary

- Feasible design but room for improvement
  - $\circ$  Further testing  $\rightarrow$  more precisely determine ideal load
  - Goal of achieving great power output
  - PET prototype in the making
- Foundation for future development of portable, durable, sustainable VAWT (including but not limited to Savonius configuration)
- Low-cost energy prototype with large potential in the market



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#### Thank You!

### Questions?

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