



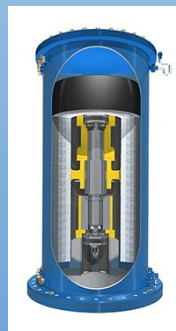
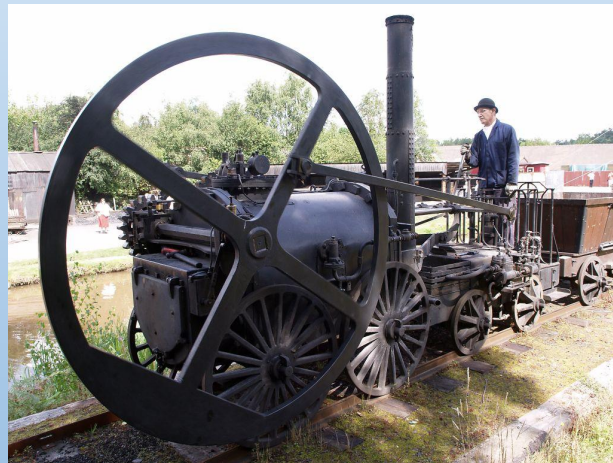
Flywheel Energy Storage (FES): Exploring Alternative Use Cases

Caroline Ayanian, Jessica Matthys, Randy Frank, Daniel Herron, Cameron Simpson, Nate Sizemore, Jack Carey, Dante Cordaro

4/24/17

Executive Summary

1. Problem Background
2. Market Forces
3. Peak Shifting, Peak Shaving
4. Flywheel Theory
5. Prototype Design
6. Our Results
7. Environmental Analysis
8. Business Model
9. Final Thoughts

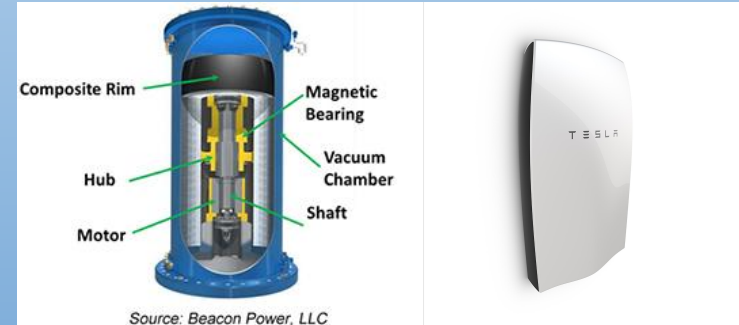


Problem Background

Technological Characteristics

Category	Lead-Acid	Li-Ion	Flywheel
Discharge Efficiency	83-85%	83-85%	85-93 %
Typical Storage Time	Minutes/Short Term/Days	Minutes/Short Term/Days	Minutes/Short Term
Max Cycle #	500-1000	1,000-10,000	20,000+
Estimated Lifespan	5-15 years	5-15 years	20+ years
Ecological Source Materials	Toxic	Toxic, Rare Earth Minerals	Standard, recyclable

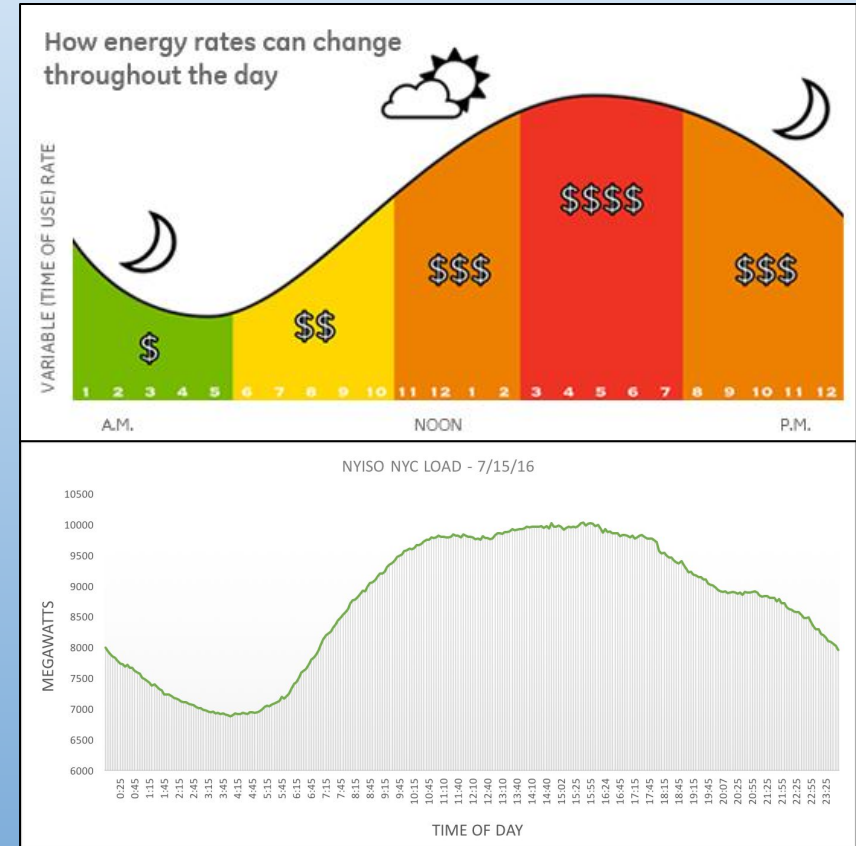
Energy!



Problem Background

Market Forces at play:

- Electricity prices shift due to: fuel costs, weather, wire congestion, grid failures
- NY PSC estimates “the **top 100 hours of demand cost New York’s ratepayers as much as \$1.2-1.7 billion annually.**”
- When consumption is high and lines are congested, utilities charge a **demand charge (kW)**



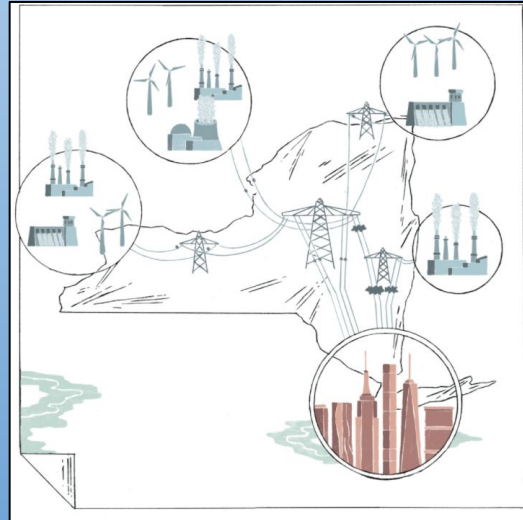
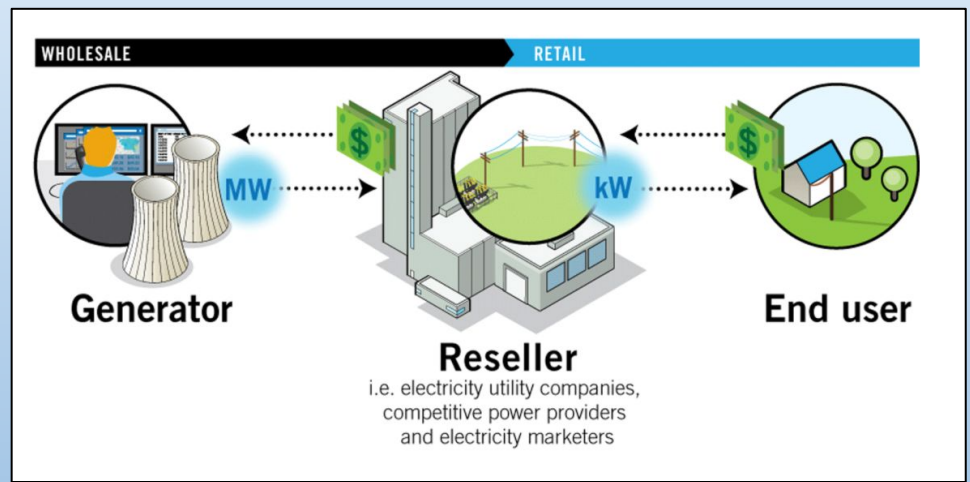
Problem Background

Flat Rate (FRP):

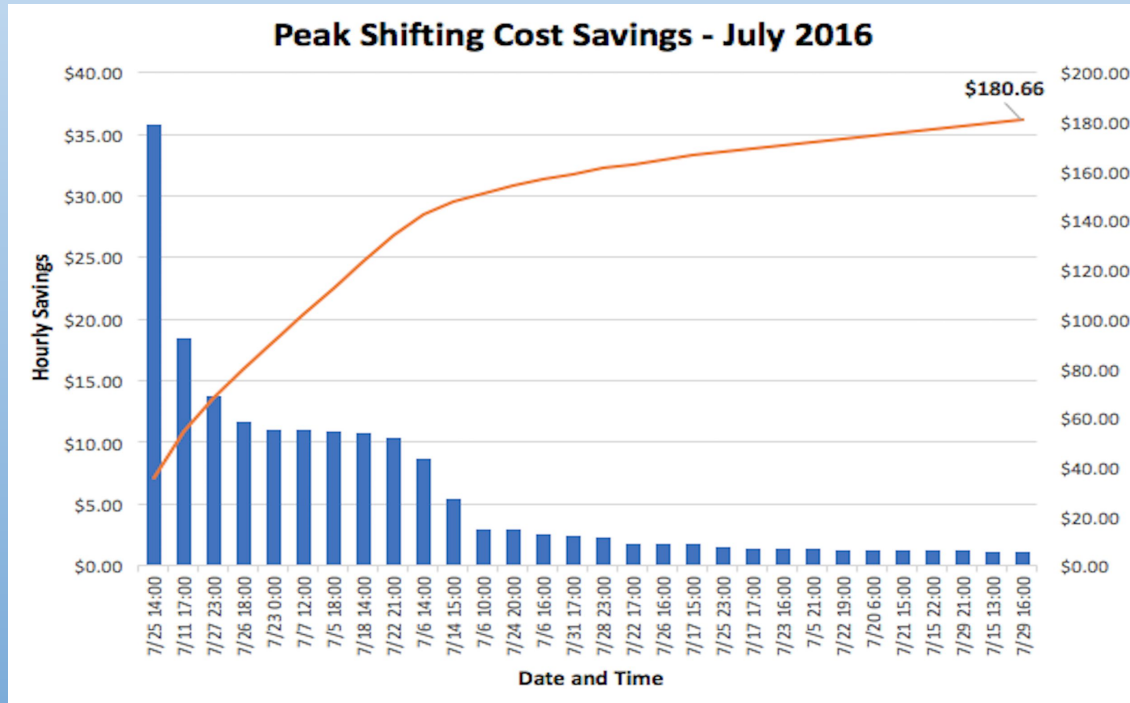
Regardless of major electricity price fluctuations, customers pay a predetermined rate for KWh's consumed

Voluntary Time of Use (VTUP):

Customers are charged the market spot price for electricity, which varies greatly over the course of the day to push better consumer behaviors (Running the washing machine at night).



Economic Modeling: Peak Shifting



DOE Building Load Data

NYISO Real Time Pricing Data

ConEd Demand Charge Pricing

100 kW system

1 Hour Charge/Discharge Cycle

85% round trip efficiency

30 cycles

Consumption cap: 1,640 kWh

Economic Modeling: Peak Demand Shaving



Shifting: \$180.66 (24.34%)

Shaving: \$561.45 (75.66%)

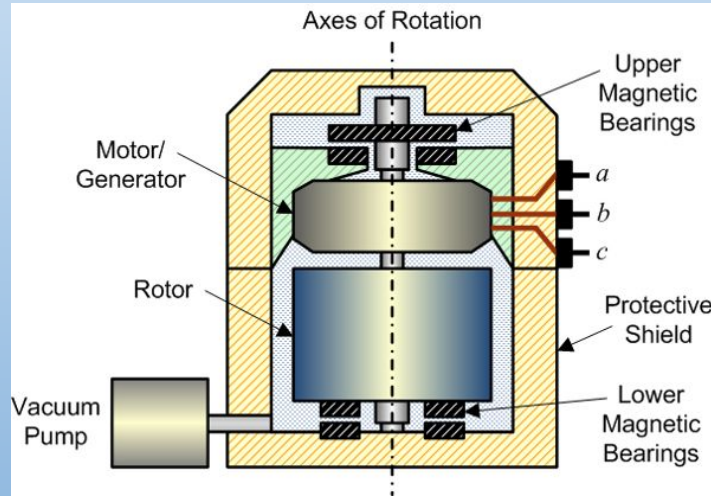
Total: \$742.11

Shifting: \$180.66 (39.33%)

Shaving: \$278.80 (60.67%)

Total: \$459.46

FES: Theory



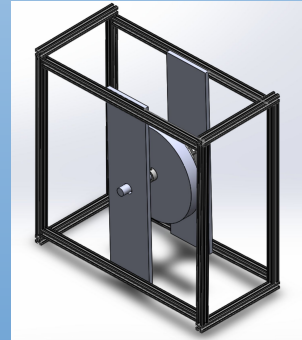
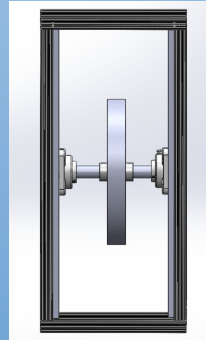
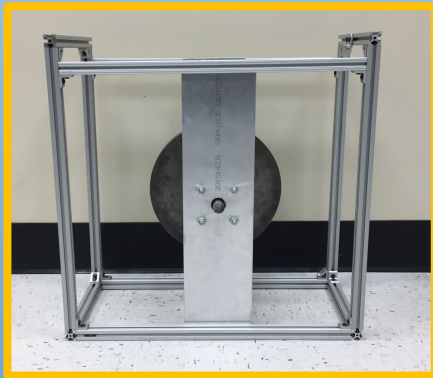
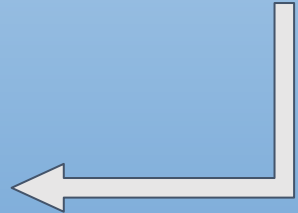
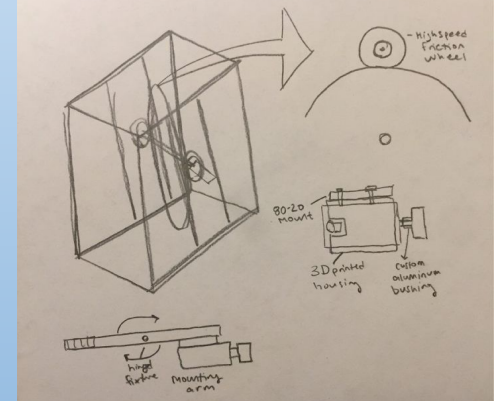
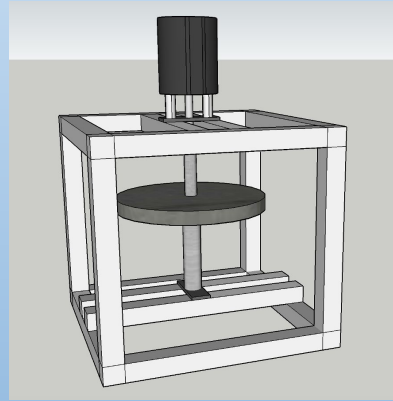
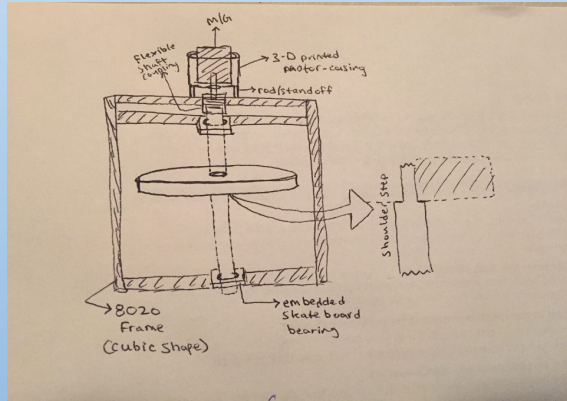
$$E = \frac{1}{4} \rho h r^4 \omega^2 - (\mu m g * r \omega + \frac{1}{2} \rho A c * (r \omega)^3) * time$$

FES: Theory

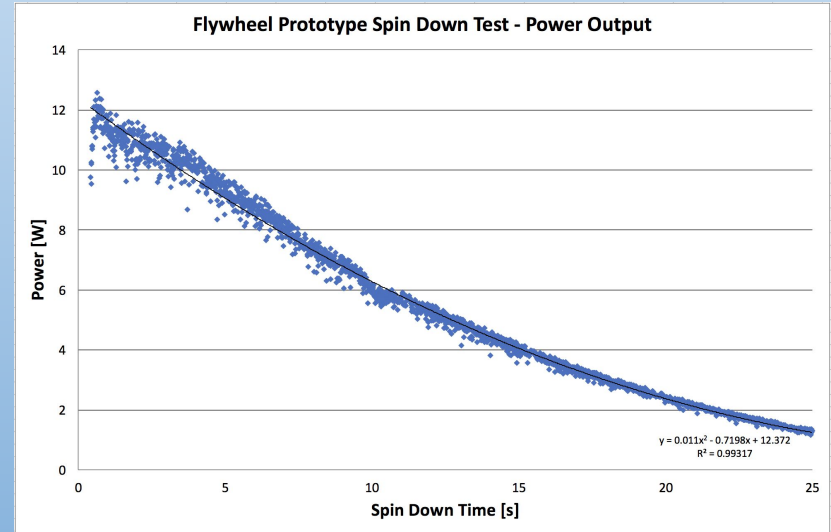
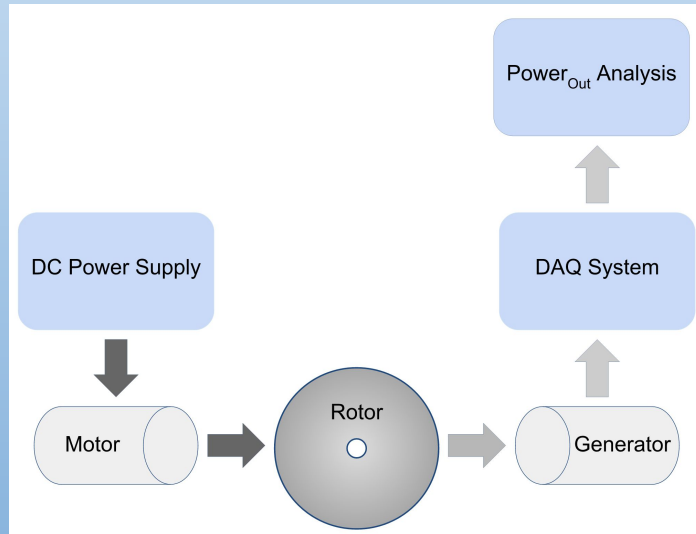
Inputs		Intermediate Values		Outputs	
Diameter (m)	0.3048	Mass (kg)	14.91889286		
Motor Wattage	210	Radius (m)	0.1524		
Motor RPM	600	Moment of Inertia (kg*m^2)	0.1732513125	Energy Storage (kJ)	0.205178527
Efficiency (fudge factor)	0.6	Density (kg/m^3)	8,050	Energy Storage (Wh)	0.05699403526
Thickness (m)	0.0254	Angular speed (rad/s)	62.83		
Material	Steel ▼	Volume (m^3)	0.001853278616		
Geometry	Cylinder ▼	Torque(kg*m^2/s^2)	11.15220063		

$$E = \frac{1}{2} I \omega^2 - (\mu m g r \omega + \frac{1}{2} \rho A c (r \omega)^3) * time$$

Prototype Design



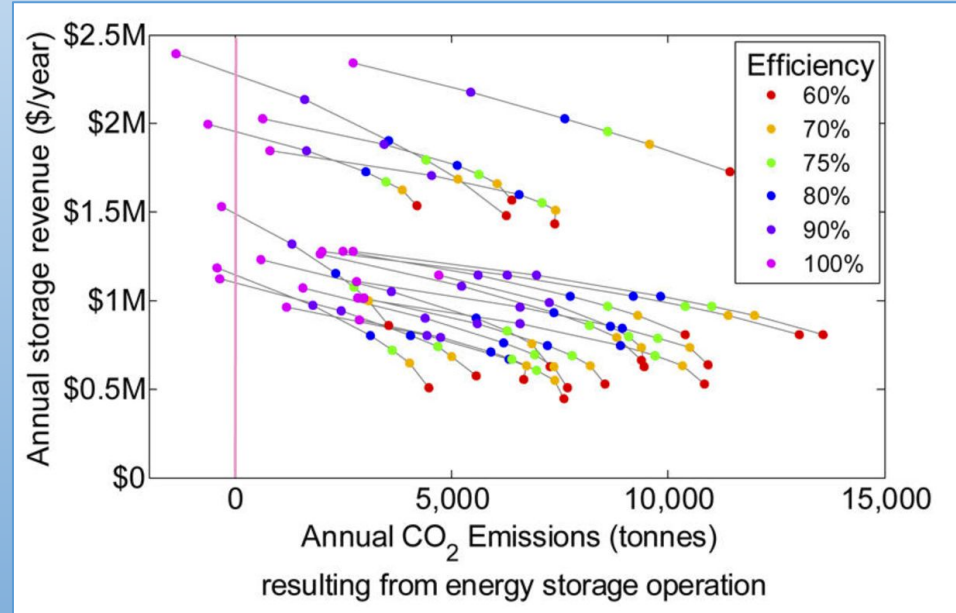
Prototype Results



Final Efficiency: 16.9%

Environmental Impact

- Net energy consumer
- Increase GHG emissions
- Eliminates market for peaking natural gas plants



Hittinger and Azevedo, 2015

Environmental Impact

- Renewable Integration
 - output variability
 - generation-demand mismatch
 - forecast uncertainty
 - power quality
- Resources Used
 - Standard, recyclable
 - Extended lifetime



<https://www.amazon.com/p/feature/e9gomtbrh5qk4yp>

Basic Business Model

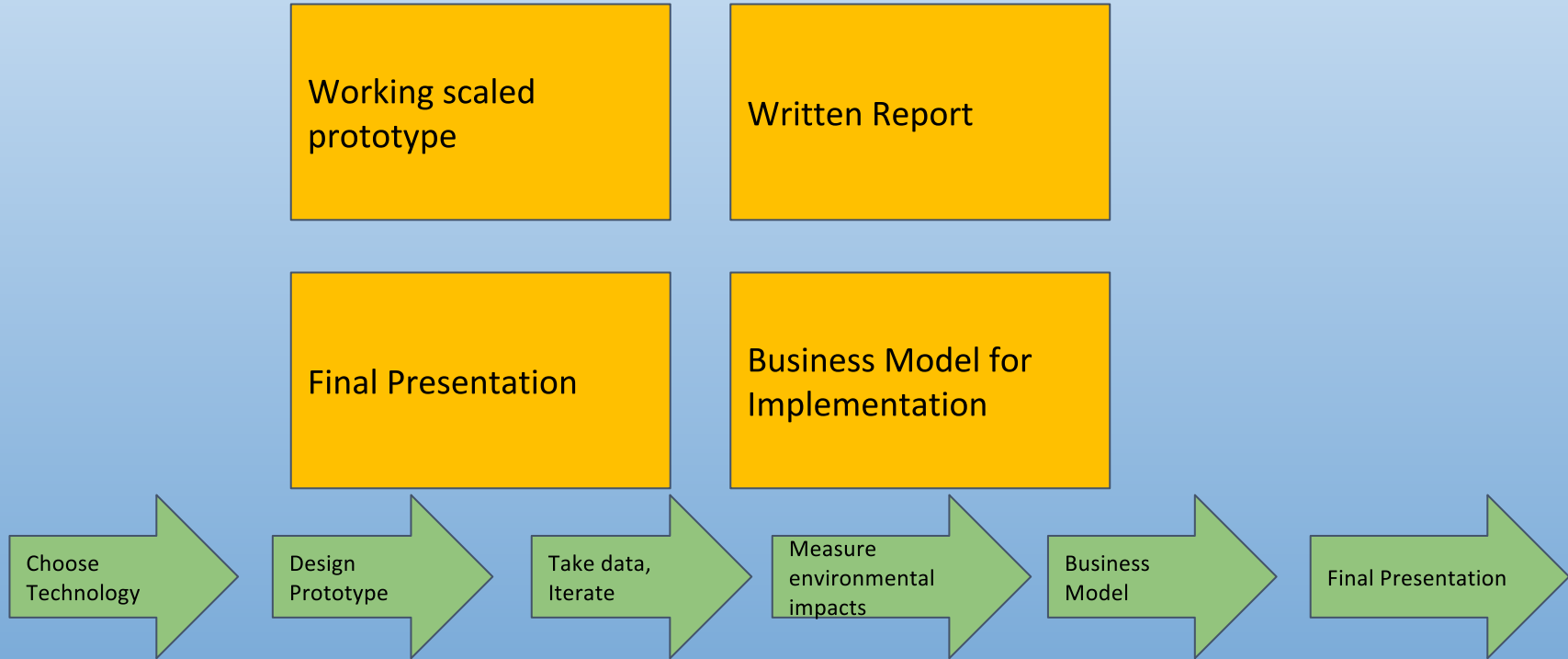
Unsubsidized Case

Assumptions		Year	0	1	2	3	4	5	6	7	8	9	10
System Size (kWh)	25	Costs	\$ 62,500	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
System Size (kW)	100	Savings Estimate	\$ -	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06
Flywheel Cost (\$/kWh)	\$ 2,500	Net Savings	-\$ 62,500	-\$ 55,918	-\$ 49,336	-\$ 42,754	-\$ 36,172	-\$ 29,590	-\$ 23,008	-\$ 16,426	-\$ 9,844	-\$ 3,261	\$ 3,321
Estimated July Savings	\$ 731.34	Discounted Savings	-\$ 62,500	-\$ 54,289	-\$ 46,504	-\$ 39,126	-\$ 32,138	-\$ 25,524	-\$ 19,269	-\$ 13,355	-\$ 7,771	-\$ 2,500	\$ 2,471
Estimated Monthly Savings	\$ 548.51												
Cost of 100 kW System	\$ 62,500												
ConEd Subsidy	\$ -												
Discount Rate	3%												

Subsidized Case

Assumptions		Year	0	1	2	3	4	5	6	7	8	9	10
System Size (kWh)	25	Costs	\$ 42,500	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -
System Size (kW)	100	Savings Estimate	\$ -	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06	\$ 6,582.06
Flywheel Cost (\$/kWh)	\$ 2,500	Net Savings	-\$ 42,500	-\$ 35,918	-\$ 29,336	-\$ 22,754	-\$ 16,172	-\$ 9,590	-\$ 3,008	\$ 3,574	\$ 10,156	\$ 16,739	\$ 23,321
Estimated July Savings	\$ 731.34	Discounted Savings	-\$ 42,500	-\$ 34,872	-\$ 27,652	-\$ 20,823	-\$ 14,368	-\$ 8,272	-\$ 2,519	\$ 2,906	\$ 8,018	\$ 12,829	\$ 17,353
Estimated Monthly Savings	\$ 548.51												
Cost of 100 kW System	\$ 62,500												
ConEd Subsidy	\$ 20,000												
Discount Rate	3%												

What Will Success Look Like?



Final Thoughts

Further idea for a student group:
software to
automate spin up,
spin down

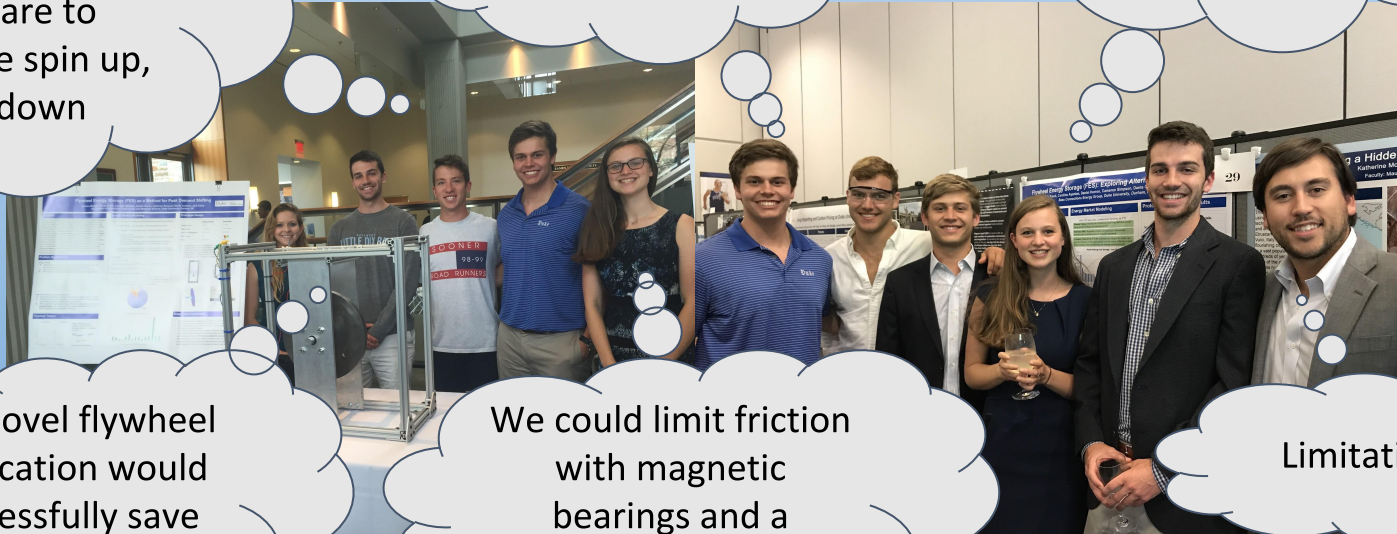
Our prototype
works as a proof
of concept

Industry will work
towards improved
efficiency and
minimizing no-load
losses

Our novel flywheel
application would
successfully save
money

We could limit friction
with magnetic
bearings and a
vacuum chamber

Limitations?



Movie Time



Questions?